Things That Are Brown

Many different shades can be seen in this jumble of items all or mostly Brown.

OWEDBEHTRAWLEAH	_	_	_	=	_		_	_	_	_	_		_	_	_	_	_
NINANMCO	_	_	_	_	_	_	=	_									
OANAGRKO	_	_	_	_	_	_	=	_									
OEEORRBT	_	_	_	=		_	_	_	_								
LZBRGRYEZAI	_	_	_	_	_	_	_		_	_	=	_					
SHHNTTSEOCUER	_	_	_	_	_		_	=	_	_	_	_	_	_			
ARTLHEE	_	_	_	_	=	_	_										
NGPTCIOYEOTTNA	_	_	_	_	_	_	_	_		_	_	_	_	_	_		
RRNOGSWABU	_	_	=	_	_		_	_	_	_	_						
BOATCOC	_	_	_	_	_	=	_										
ATPNBEEURTUT	_	=	_	_	_	_		_	_	_	_	_	_				
NUATNS	_	_	_	=	_	_											
BONUS WORD:	_	_	_		_	_	_	_	_	_	_	_	_				
	(foi	(form bonus word from the marked letters in the other answers)															

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